



SEVERN VALLEY WOODWORKS

SOFTWOOD PRODUCTS THAT WON'T COST THE EARTH



PROFILING THE FUTURE OF WOOD

First established in 1970, Severn Valley Woodworks is today recognised as one of the leading suppliers of quality timber products in the UK.

Within our extensive seven hectare site at Northwood Green and manufacturing site in Lydney, Gloucestershire we combine the very latest technology in our milling and processing operations with the traditional skills and knowledge of our workforce to offer total timber solutions to our customers.

Timber is our most environmentally sound construction material.

Severn Valley Woodworks source its timbers from well managed and responsible suppliers who are committed to active replantation programmes in the forests they harvest. The European timber industry, which supplies the overwhelming majority of our timber, has overseen a steady expansion of Europe's forests over the past 60 years. Between 1990 and 2000 the European forest area grew by 30% and this growth continues, as only 65% of the annual growth is harvested.

A combination of using latest generation TANALITH wood preservative, careful pre-

treatment timber preparations, the use of high quality pine timbers and approved treatment procedures allow us to offer a 15 year TREAT-RIGHT performance warranty. This warranty is available on Hutton garden and landscaping products and also on the Severn Valley Woodworks range of decking and cladding products.

SOURCING TIMBER

Severn Valley Woodworks operate in partnership with Swedish and Finnish saw milling companies.

Our supply base has an annual production capacity of over

Using only the finest quality timbers from forests across the world, all from approved suppliers and sustainable resources, Severn Valley Woodworks Limited can supply a range of timber products directly to the timber trade, as well as to the construction, agricultural and leisure industries.

For full details of our entire range please visit our website at www.svw2000.co.uk



one million cubic metres split between spruce and pine.

Buying from Sweden and Finland allows us to maintain a regular supply of quality redwood and minimise the impact of unfavourable exchange rates to timber pricing.

We strive to play our full part in achieving vertical integration from forest to end user with the aim of maximising all the benefits available for our customers.

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TOTAL TIMBER SOLUTIONS





OUR HISTORY

Beginning life as a small coffin manufacturer, SVW moved into pallet making with Heinz as their main customer. This business continued to grow, developing into supplying pallets, packaging cases and timbers to blue chip manufacturers including IBM, Hewlett Packard, Fuji and the Ministry of Defence. As these companies moved their businesses away from the UK, Severn Valley Woodworks was approached by British Coal to supply hardwood timber dowels and plywood pads. This grew into a multi-million pound business which unfortunately came to an abrupt end with the miners' strike in the mid-eighties.

Around the same time SVW manufactured its first grain floor for its then customer, Challow Agricultural Products, two years later it had bought the company. This acquisition brought crop storage floors, agricultural buildings, cubicle housing and golf driving ranges to the SVW portfolio.

After the acquisition of Challow, Welvent, a competitor in the crop storage sector, approached the company to become their manufacturer. SVW are still manufacturing for them to this day.

In the early 1990's SVW were approached by Permacrib to supply components for earth retaining systems. This continues to be an important part of the SVW business.



In 1999, SVW acquired Lingward, a competitor in the crop storage sector. Today SVW are by far the largest supplier of crop storage systems, manufacturing in excess of 70% of the current market demand.

In 2003 SVW acquired Hutton Garden Products with its range of oak barrels, bird tables, planters and reconditioned plastics and has since expanded the range to include a wide selection of British manufactured garden furniture.

Severn Valley moved to its current seven hectare site at Northwood Green in 2000. Following the investment in five new moulding lines SVW has grown into one of the largest suppliers of machined and pressure treated softwood to timber merchants.

At the end of 2007 a further manufacturing site was established in Lydney.

From humble beginnings SVW has grown in to a sizeable operation, manufacturing and supplying the most diverse of product ranges.

ENVIRONMENTAL POLICY

The Management of Severn Valley Woodworks Limited recognises that it has a duty to reduce the environmental impact that its business may have.

It is recognised that this should be overseen at the highest level and therefore the Board of Directors assume overall responsibility.

Past, Present and Future

All present and future operations will be conducted in a manner which impacts least on the environment. Where contamination has been caused in the past Severn Valley Woodworks has a firm ongoing commitment to remedy the situation. Contaminated land has already been cleared and the site is registered as a clean site.

Legislation

Severn Valley Woodworks is firmly committed to implement and meet all regulatory requirements.

Transparency

Severn Valley Woodworks will seek to provide as much information as possible on environmental matters. An open invitation exists to customers to conduct their own environmental audit.

Areas Covered

- Reducing environmental impact - water, air emissions, and source of raw materials.
- Reducing waste - water, raw materials during process, power and fuel.
- Reducing the environmental impact of transport - car fleet, haulage.
- Reducing noise impact.

Supply Chain

Where a choice of supply is available to the company the most environmentally friendly one will be used whenever possible.

Staff Training

Severn Valley Woodworks will provide staff training and keep their employees informed on environmental issues.

This Policy Statement, together with its associated procedures and arrangements, will be subject to a continuous review in order to reflect current business activities.

OUR ACCREDITATIONS



Chain of Custody

Forest Certification is a mechanism for managing our forests within the principles of sustainable development.

The two main international schemes are FSC® and PEFC.

Chain of Custody is the paperwork flow through the chain, from the forest to the final retailer or merchant to prove that the timber in the product is derived from well-managed resources.

To claim that the timber is certified all links in the chain from the forest through to the application must have

an audited Chain of Custody process.

The company has to show traceability, which means it can identify and track certified timber through its operations.

It can also be used to provide traceability for schemes which verify that the wood comes from legal sources.

Severn Valley Woodworks Ltd holds chain of custody for both FSC® and PEFC schemes.

Look for our FSC®-certified products.

Quality Assured Decking & Cladding

Severn Valley Woodworks decking and cladding products are TDCA performance rated.

CladMark and DeckMark are quality assurance schemes operated by the Timber Decking and Cladding Association.

These accreditations provide credible, independent third-party evidence to those engaged in the specification, design or purchasing of decking and cladding, that the products or services they buy are of the highest quality.



MACHINED SOFTWOOD

Severn Valley Woodworks offers an extensive range of softwood timbers for general use.

All profiles are machined and manufactured by ourselves from high quality kiln dried softwood.

All profiles are available pressure treated through our own facilities, with the latest generation TANALITH wood preservative to give a 15 year TREAT-RIGHT performance warranty.

As well as our standard ranges we can also manufacture to specific requirements.



MANUFACTURING

Our pack sizes work on approximately 1 cubic metre per metre run of length therefore a pack of material which is 4.8 metres long will contain 4.8 cubic metres.

Our packs are usually sub-divided into 2 half packs for customer convenience. Untreated packs have a plastic covering on the top to further protect the finished product.

All of our products are produced from packaged to length material (PTL). Our raw material stock covers the following lengths.

3000mm	3300mm	3600mm
3900mm	4200mm	4500mm
4800mm	5100mm	5400mm
5700mm	6000mm	

For full details of our entire profile range please visit our website at www.svw2000.co.uk





MACHINED SOFTWOOD



Timber Grading

The grading of timber considers the size, quality and condition of a piece of timber at the time of the original inspection.

There are two fundamental types of grading - mechanical and visual.

Timber Supply

Severn Valley Woodworks utilise only quality timbers from Scandinavian sources.

Scandinavian Softwoods

The main commercial grades imported into the UK from Scandinavia are:

Unsorted Grade (Grades 1-4)

Sawfelling Excluding Sixth (Grades 1-5)

Fifth Grade

Sixth Grade

Timber Types and Structure Softwoods

Commercial timbers of this group are practically confined to the class of Coniferae, or Conifers.

Hardwoods

Generally from slow grown, broad leafed species.

Heartwood

A term applied to the central portion of a log.

Sapwood

Sapwood is the outer layers of growth between the bark and

the heartwood. The outer 50mm to 75mm of the sapwood is the living fibre actively involved in growth.

The sapwood is the portion of the tree that is most susceptible to stain. Bright sapwood shows no stain and is not limited in any grade, except as specifically provided.

Annual ring of growth

An average number of annual rings at either one end of a piece of timber, over a 75mm line. The line is usually measured along the centre 75mm of the longest radial line that can be drawn along the piece of timber.

Timber Moisture Content and Drying

Timber is "hygroscopic". This means it will take in and give up moisture depending on the condition in which it is placed. It is therefore most important that we have timber at the right "moisture content" before it is put in-situ. The "moisture content" is the weight of water in the wood expressed as a percentage of the weight of oven dry wood.

The "moisture content" of dry wood should range from 14% to 20%.

Why do we dry timber?

When a tree is sawn and is still wet, it will not twist, warp or bend. If you manufacture anything from wet timber, there is a very good chance it will become distorted, shrink, split

and generally be unusable. When you dry timber these problems are minimised.

By drying timber in a correct manner, tension within the timber, which can cause many defects, is relieved.

There are several advantages to using dry timber. It is stronger and holds nails better than green timber; it is more stable and also minimises future warping; it is less subject to stain, wood decay and insect attack and is easier to paint and treat with preservatives.

Air Drying

This is carried out by stacking pieces of timber on top of each other, separated by lathes or sticks to allow air to circulate. Alternatively, it can be achieved by placing timbers at right angles to each other, creating gaps for air circulation. This method of drying can take some considerable time.

Kiln Drying

This is the method used to speed up the drying process using a kilning chamber or dehumidifier.

Timber Durability

Durability is an important consideration when specifying timber. The sapwood of most timbers is considered perishable and therefore assessments of the natural durability of any species of timber is based on its heartwood.

The basic classifications of durability are as follows:

Perishable - Less than 5 years when in contact with the ground.

Non durable - 5-10 years when in contact with the ground.

Moderately durable - 10-15 years when in contact with the ground.

Durable - 15-25 years when in contact with the ground.

Very durable - More than 25 years when in contact with the ground.

All the tests refer to heartwood stakes of 50mm x 50mm section driven in the ground.

Because the softwood timbers we utilise contain considerable amounts of sapwood, Severn Valley Woodworks pressure preservative pre-treat our timbers to help ensure they have low maintenance and a long service life.

General Timber Terms

Quarter Sawn

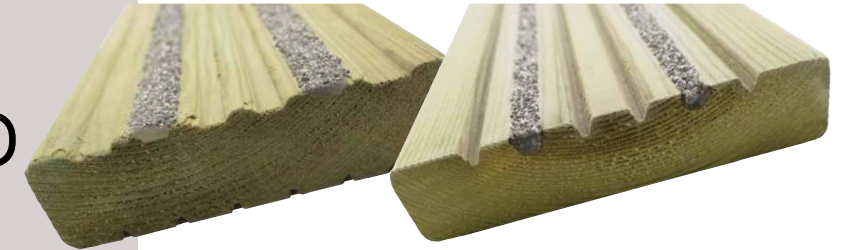
Otherwise known as Rift Sawn. Timbers cut radially from the log, which gives a vertical edge of straight grained appearance.

Hit or Miss

Means the piece of timber after machining may be completely surfaced, partly surfaced or entirely rough, depending upon the accuracy of the machining.



ANTI-SLIP DECKING



ANTI-SLIP DECKBOARD 101
Ex 38mm x 125mm

ANTI-SLIP DECKBOARD 127
Ex 32mm x 125mm

Fallen leaves and organic debris, algae growth and wet weather means without regular maintenance decking can become quite slippery underfoot.

Innovative non-slip decking from Severn Valley Woodworks using Gripsure® anti-slip technology creating a deck that even works through snow and ice, ensuring safe use all year round.

Combining natural timber decking with two hardened aggregate non-slip infills, a stylish looking deck can be achieved that delivers peace of mind throughout the year.

Grooved profiles are available in 2 sizes - Ex 32mm x 125mm or Ex 38mm x 125mm, with 2 non-slip aggregate infills.

Key Customer benefits:

- Peace of mind - no accidents
- 5 year warranty on anti-slip resin
- Sustainably sourced timber
- No extra cleaning required
- Quick & easy to install - nails or screws
- 15 year TREAT-RIGHT performance warranty

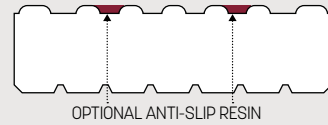
Key Stockist benefits:

- Growth areas in decking market
- Value added product
- Increased margin
- Compliments existing decking profiles
- Simple Sale - 'does what it says'
- Add on sales - steps, ramps and walkways



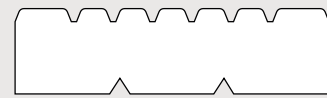
DECKING PROFILES

PROFILE 101 (also available as ANTI-SLIP)
Nominal size 38mm x 125mm



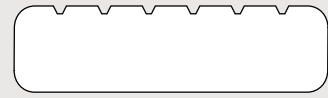
Finished size 33mm x 120mm

PROFILE 102
Nominal size 38mm x 125mm



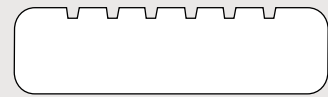
Finished size 33mm x 120mm

PROFILE 103
Nominal size 38mm x 125mm



Finished size 33mm x 120mm

PROFILE 104
Nominal size 38mm x 125mm



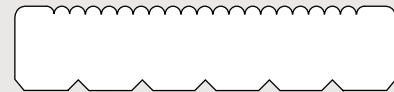
Finished size 33mm x 120mm

PROFILE 105
Nominal size 38mm x 150mm



Finished size 32mm x 144mm

PROFILE 106
Nominal size 38mm x 150mm



Finished size 32mm x 144mm

PROFILE 107
Nominal size 32mm x 150mm



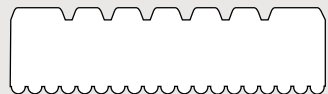
Finished size 28mm x 145mm

PROFILE 108
Nominal size 32mm x 125mm



Finished size 28mm x 120mm

PROFILE 110
Nominal size 38mm x 125mm



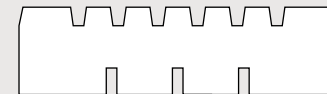
Finished size 33mm x 120mm

PROFILE 112
Nominal size 38mm x 125mm



Finished size 33mm x 120mm

PROFILE 113
Nominal size 38mm x 125mm



Finished size 33mm x 120mm

PROFILE 114
Nominal size 25mm x 100mm



Finished size 21mm x 94mm

PROFILE 115
Nominal size 38mm x 125mm



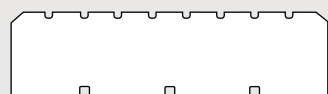
Finished size 33mm x 120mm

PROFILE 116
Nominal size 38mm x 125mm



Finished size 33mm x 120mm

PROFILE 117
Nominal size 38mm x 125mm



Finished size 33mm x 120mm

PROFILE 118
Nominal size 38mm x 125mm



Finished size 33mm x 120mm

PROFILE 119
Nominal size 38mm x 125mm



Finished size 33mm x 115mm

PROFILE 120
Nominal size 38mm x 125mm



Finished size 31mm x 120mm

DECKING PROFILES

PROFILE 122
Nominal size 32mm x 125mm



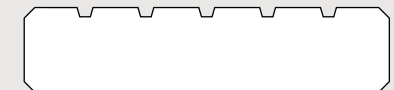
Finished size 28mm x 120mm

PROFILE 123
Nominal size 38mm x 150mm



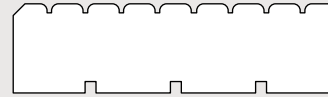
Finished size 32mm x 144mm

PROFILE 124
Nominal size 38mm x 150mm



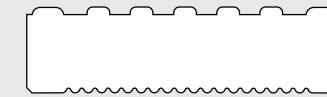
Finished size 32mm x 138mm

PROFILE 125
Nominal size 38mm x 125mm



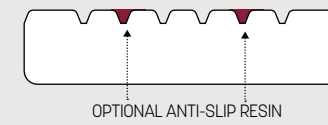
Finished size 32mm x 117mm

PROFILE 126
Nominal size 38mm x 125mm



Finished size 33mm x 120mm

PROFILE 127 (also available as ANTI-SLIP)
Nominal size 32mm x 125mm



Finished size 28mm x 120mm

PROFILE 128
Nominal size 38mm x 125mm



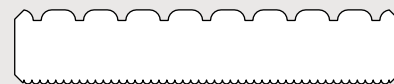
Finished size 32mm x 120mm

PROFILE 129
Nominal size 32mm x 125mm



Finished size 28mm x 120mm

PROFILE 130
Nominal size 32mm x 150mm



Finished size 28mm x 145mm

PROFILE 132
Nominal size 32mm x 150mm



Finished size 28mm x 144mm

PROFILE 133
Nominal size 32mm x 150mm



Finished size 28mm x 145mm

PROFILE 134
Nominal size 32mm x 150mm



Finished size 27mm x 145mm

PROFILE 142
Nominal size 32mm x 150mm



Finished size 28mm x 145mm

PROFILE 149
Nominal size 32mm x 125mm



Finished size 33mm x 120mm

PROFILE 151
Nominal size 38mm x 125mm



Finished size 33mm x 121mm



TONGUE & GROOVE SHIPLAP PROFILES

T&G SHIPLAP 301
Nominal size 19mm x 125mm



Finished size 14.5mm x 120mm

T&G SHIPLAP 302
Nominal size 25mm x 125mm



Finished size 20mm x 122mm

T&G SHIPLAP 303
Nominal size 19mm x 150mm



Finished size 14.5mm x 145mm

T&G SHIPLAP 304
Nominal size 16mm x 125mm



Finished size 12mm x 122mm

T&G SHIPLAP 305
Nominal size 16mm x 125mm



Finished size 11mm x 120mm

T&G SHIPLAP (SHADOW GAP) 306
Nominal size 25mm x 150mm



Finished size 21mm x 145mm

T&G SHIPLAP (SHADOW GAP) 307
Nominal size 25mm x 150mm



Finished size 21mm x 140mm

T&G SHIPLAP 308
Nominal size 25mm x 150mm



Finished size 19mm x 145mm

T&G SHIPLAP 309
Nominal size 25mm x 150mm



Finished size 20mm x 140mm

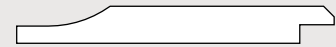
REBATED SHIPLAP PROFILES

REBATED SHIPLAP 201
Nominal size 16mm x 125mm



Finished size 11mm x 119mm

REBATED SHIPLAP 202
Nominal size 19mm x 125mm



Finished size 14mm x 120mm

REBATED SHIPLAP 203
Nominal size 19mm x 125mm



Finished size 14mm x 120mm

REBATED SHIPLAP 204
Nominal size 19mm x 125mm



Finished size 15mm x 119mm

REBATED SHIPLAP 205
Nominal size 25mm x 125mm



Finished size 18mm x 120mm

REBATED SHIPLAP 206
Nominal size 19mm x 150mm



Finished size 14mm x 145mm



REBATED SHIPLAP PROFILES

REBATED SHIPLAP 207
Nominal size 25mm x 150mm



Finished size 19mm x 145mm

REBATED SHIPLAP 208
Nominal size 25mm x 150mm



Finished size 19mm x 145mm

REBATED SHIPLAP 209
Nominal size 25mm x 150mm



Finished size 20.5mm x 145mm

REBATED SHIPLAP 211
Nominal size 19mm x 150mm



Finished size 14.5mm x 144mm

REBATED SHIPLAP 212
Nominal size 16mm x 125mm



Finished size 12mm x 119mm

REBATED SHIPLAP 214
Nominal size 19mm x 150mm



Finished size 14mm x 144mm

REBATED SHIPLAP 215
Nominal size 16mm x 150mm



Finished size 11mm x 144mm

REBATED SHIPLAP 216
Nominal size 16mm x 125mm



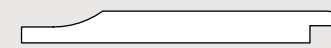
Finished size 12mm x 120mm

REBATED SHIPLAP 217
Nominal size 16mm x 125mm



Finished size 11.5mm x 120mm

REBATED SHIPLAP 218
Nominal size 16mm x 125mm



Finished size 12mm x 121mm

REBATED SHIPLAP 219
Nominal size 16mm x 150mm



Finished size 12mm x 145mm

REBATED SHIPLAP 220
Nominal size 19mm x 125mm



Finished size 15mm x 121mm

REBATED SHIPLAP 221
Nominal size 25mm x 150mm



Finished size 20mm x 145mm

REBATED SHIPLAP 222
Nominal size 19mm x 125mm



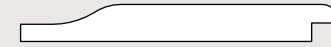
Finished size 15mm x 119mm

REBATED SHIPLAP 224
Nominal size 25mm x 150mm



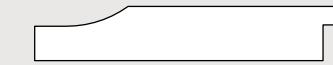
Finished size 21mm x 145mm

REBATED SHIPLAP 225
Nominal size 19mm x 125mm



Finished size 14mm x 120mm

REBATED SHIPLAP 226
Nominal size 25mm x 125mm



Finished size 20.5mm x 120mm



TONGUE & GROOVE PROFILES

TONGUE & GROOVE 401
Nominal size 25mm x 125mm



Finished size 18mm x 119mm

TONGUE & GROOVE 402
Nominal size 25mm x 125mm



Finished size 20mm x 120mm

TONGUE & GROOVE 403
Nominal size 25mm x 150mm



Finished size 20.5mm x 144mm

TONGUE & GROOVE 404
Nominal size 25mm x 150mm



Finished size 20.5mm x 144mm

TONGUE & GROOVE 405
Nominal size 25mm x 100mm



Finished size 18mm x 94mm

TONGUE & GROOVE 406
Nominal size 32mm x 150mm



Finished size 28mm x 145mm

TONGUE & GROOVE 407
Nominal size 38mm x 150mm



Finished size 33mm x 145mm

TONGUE & GROOVE 408
Nominal size 25mm x 125mm



Finished size 20.5mm x 120mm



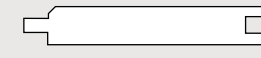
V JOINTED TONGUE & GROOVE PROFILES

V JOINTED T&G 501
Nominal size 16mm x 100mm



Finished size 12mm x 94mm

V JOINTED T&G 502
Nominal size 19mm x 100mm



Finished size 14.5mm x 94mm

V JOINTED T&G 503
Nominal size 16mm x 125mm



Finished size 12mm x 122mm

V JOINTED T&G 504
Nominal size 19mm x 125mm



Finished size 14.5mm x 121mm

V JOINTED T&G 506
Nominal size 19mm x 150mm



Finished size 14.5mm x 144mm

V JOINTED T&G 507
Nominal size 25mm x 150mm



Finished size 20.5mm x 144mm

V JOINTED T&G 508
Nominal size 25mm x 150mm



Finished size 20.5mm x 142mm

V JOINTED T&G 510
Nominal size 25mm x 175mm



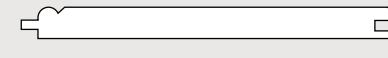
Finished size 20.5mm x 169mm

V JOINTED T&G 511
Nominal size 25mm x 125mm



Finished size 20.5mm x 120mm

V JOINTED T&G - BUTT & BEAD 512
Nominal size 16mm x 150mm



Finished size 12mm x 141mm

V JOINTED T&G 513
Nominal size 16mm x 100mm



Finished size 12mm x 95mm

V JOINTED T&G 514
Nominal size 16mm x 125mm



Finished size 12mm x 121mm

V JOINTED T&G 515
Nominal size 32mm x 150mm



Finished size 27mm x 145mm

V JOINTED T&G 517
Nominal size 25mm x 125mm



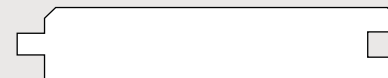
Finished size 17mm x 120mm

V JOINTED T&G 518
Nominal size 38mm x 125mm



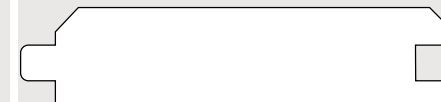
Finished size 33mm x 120mm

V JOINTED T&G 804
Nominal size 32mm x 150mm



Finished size 28mm x 145mm

V JOINTED T&G 805
Nominal size 50mm x 175mm



Finished size 42mm x 169mm



LOGLAP PROFILES

LOGLAP 702
Nominal size 38mm x 100mm



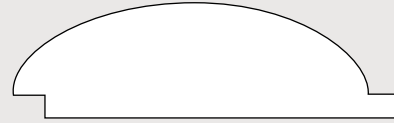
Finished size 33mm x 90mm

LOGLAP 704
Nominal size 25mm x 125mm



Finished size 20.5mm x 119mm

LOGLAP 705
Nominal size 50mm x 150mm



Finished size 44mm x 144mm

LOGLAP 706
Nominal size 38mm x 175mm



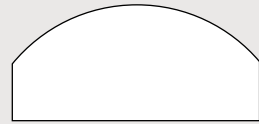
Finished size 35mm x 175mm

LOGLAP 707
Nominal size 38mm x 200mm



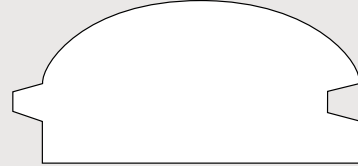
Finished size 33mm x 191mm

LOGLAP - D RAIL 708
Nominal size 50mm x 100mm



Finished size 44mm x 94mm

LOGLAP 710
Nominal size 75mm x 150mm



Finished size 68mm x 144mm

LOGLAP 711
Nominal size 50mm x 150mm



Finished size 44mm x 144mm

LOGLAP 712
Nominal size 25mm x 125mm



Finished size 20.5mm x 119mm

LOGLAP 713
Nominal size 25mm x 125mm



Finished size 20mm x 121mm

LOGLAP 714
Nominal size 32mm x 125mm



Finished size 28mm x 121mm

LOGLAP 716
Nominal size 25mm x 100mm



Finished size 20mm x 95mm



DOUBLE V JOINTED TONGUE & GROOVE PROFILES

DOUBLE V JOINTED T&G 601
Nominal size 19mm x 100mm



Finished size 14.5mm x 94mm

DOUBLE V JOINTED T&G 602
Nominal size 25mm x 125mm



Finished size 20.5mm x 119mm

DOUBLE V JOINTED T&G 801
Nominal size 32mm x 125mm



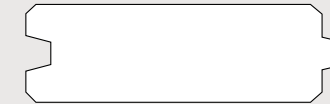
Finished size 28mm x 122mm

DOUBLE V JOINTED T&G - SOUND WALL 803
Nominal size 38mm x 150mm



Finished size 35mm x 145mm

DOUBLE V JOINTED T&G 806
Nominal size 50mm x 150mm



Finished size 45mm x 145mm

DOUBLE V JOINTED T&G 807
Nominal size 50mm x 200mm

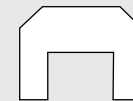


Finished size 45mm x 190mm



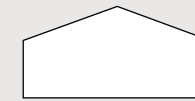
CAPPING RAIL PROFILES

CAPPING RAIL 907
Nominal size 38mm x 50mm



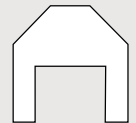
Finished size 35mm x 46mm

CAPPING RAIL 919
Nominal size 38mm x 75mm



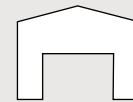
Finished size 35mm x 70mm

CAPPING RAIL 920
Nominal size 50mm x 50mm



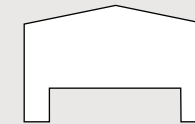
Finished size 45mm x 45mm

CAPPING RAIL 928
Nominal size 38mm x 50mm



Finished size 35mm x 46mm

CAPPING RAIL 929
Nominal size 50mm x 75mm



Finished size 44mm x 69mm

CAPPING RAIL 935
Nominal size 19mm x 50mm



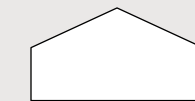
Finished size 16mm x 45mm

CAPPING RAIL 949
Nominal size 25mm x 100mm



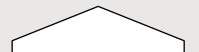
Finished size 21mm x 94mm

CAPPING RAIL 957
Nominal size 38mm x 75mm



Finished size 35mm x 65mm

CAPPING RAIL 958
Nominal size 25mm x 75mm



Finished size 18mm x 65mm

LONG LASTING TIMBERS

Preservative pressure treatments significantly extend the service life of softwood timbers by providing an effective long term protection against all forms of wood decay and insect attack.

Carried out in our own industrial treatment vessels by Severn Valley Woodworks trained operators, our treatments utilise the latest TANALITH E wood preservative from Arxada in a proven high pressure impregnation process.

This renowned preservative gives a proven, outstanding performance, particularly for timbers intended for use in ground contact applications.

From our three on-site treatment plants, with a capacity to treat around 200m³ of timber per day, we can offer a choice of traditional green coloured TANALISED treated timber or, alternatively, a rich brown coloured TANATONE treated timber, ideal for fencing and landscaping applications.

We offer a 15 year TREAT-RIGHT performance warranty to our range of Use Class 3 out of ground contact pine deck boards and claddings as well as our full range of Hutton garden products.

We also offer a 15 year TREAT-RIGHT performance warranty on certain species of our Use Class 4 ground contact timbers.

See page opposite for details of the 15 year TREAT-RIGHT performance warranty.

Use Classes

Use Classes are defined by British and European Standards, providing a guide to the risk of wood decay and insect attack to timber components, depending upon their end use. The higher the Use Class, the higher the level of preservative protection required. SVW treat all our timbers to meet either Use Class 3 or 4.

USE CLASS & TYPICAL SITUATION

- UC1** Internal building timbers with no risk of wetting or condensation.
- UC2** Internal building timbers with a risk of wetting or condensation.
- UC3** External building, fencing and landscaping timbers used out of ground contact.
- UC4** External building, fencing and landscaping timbers used in ground contact.



WOOD PRESERVATIVE



WOOD PRESERVATIVE WITH BUILT-IN COLOUR

TREAT-RIGHT WARRANTY

A combination of using latest generation TANALITH wood preservative, careful pre-treatment timber preparations, the use of high quality pine timbers and approved treatment procedures allow us to offer a 15 year TREAT-RIGHT performance warranty.

This warranty is available on Hutton garden and landscaping products and also on the Severn Valley range of decking and cladding products.

The 15 year TREAT-RIGHT performance warranty covers the failure of these products from wood decay and insect attack giving you total confidence in their long term performance.

Warranty Details

Covered is the cost of re-supply by Severn Valley Woodworks, or the re-supply by Severn Valley Woodworks (at our discretion), of a component that is proven to have failed as a result of wood decay or insect attack within a 15 year period from the initial purchase. It does not cover the costs of removal or reinstatement of such components or consequential costs or loss due to failure of the component.

The term 'wood decay' as used in the warranty refers to wood destroying fungi that feed on and degenerate the wood cell walls. It excludes staining and mould fungi associated with the weathering of wood.

The term 'insect attack' refers to attack by wood digesting insects that destroy the timber structure.

The term 'failure' refers to damage caused by insects and/or fungi to such an extent that the component is no longer fit for purpose.

This warranty does not affect the statutory rights of consumers.

Warranty Conditions

1. The Severn Valley Woodworks or Hutton Garden Products range of products should only be used for the purpose they were designed for. For instance, the products can be placed in ground contact (surface contact) but must not be embedded within the ground (below the surface).

2. Should the Severn Valley Woodworks or Hutton Garden Products range of pressure treated timbers be cross cut, notched or bored during installation, the exposed surfaces must be brushed with a suitable end-grain preservative to maintain the integrity of the treatment. Always follow the end grain product manufacturer's instructions.

3. Any Severn Valley Woodworks or Hutton Garden Products range of products which are further processed, e.g. planed, must be returned to Severn Valley Woodworks for re-treatment.

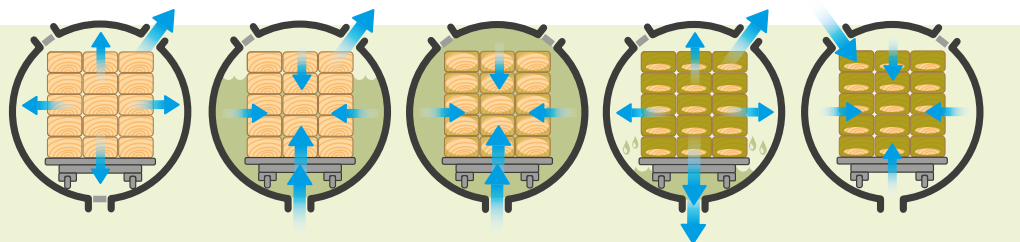
4. A proof of purchase invoice must be supplied with any claim made.



Exclusion

Any Severn Valley Woodworks or Hutton Garden Products range of pressure treated timber components supplied for use outside of European markets.

TIMBER TREATMENT PROCESS



Timber loaded into treatment vessel. Initial vacuum applied and the timber cells are evacuated of air. Vacuum held.

Hydraulic pressure applied, forcing the preservative deep into the structure of the timber.

Cylinder flooded under vacuum with TANALITH wood preservative with TANATONE brown colourant if required.

Final vacuum extracts excess preservative solution, which is pumped back to storage.

Low pressure inside timber draws in surface solution when vented to atmosphere. Treated timber is left to dry.





CHALLOW CROP STORAGE

Part of the Severn Valley Woodworks group of companies, Challow are specialists in **crop drying** and **storage systems**.

Providing complete integrated solutions since 1974, Challow's range of drive-over drying floors, main air ducts and fan housing are carefully designed and constructed to achieve maximum drying performance.



Full
installation
service
AVAILABLE



Photograph above: **Drying floor with steel air duct**
Top right: **Main air duct**

Challow main air ducts are of proven strength and specification. Challow only use hardwood for the duct frames and hardwood faced plywood sheeting which forms the outer cladding. This is also tongue and groove jointed for strength and air tight sealing.

The Challow drying floor has advantages over others on the market that are unique to Challow.

All components are manufactured in our own factory and are produced in palletised sections that screw together on site. This drastically cuts the on-site installation time and allows for ease of maintenance and re-location at a later date if required.

The Challow system also offers the further benefit of choice in design detail. They are the only company that offers the option of a folded mesh in lieu of a flat mesh insert. This design produces a near flush surface which means minimal cleaning is required between crops. To achieve this feature without impacting on the strength, the floor plates are profiled to a unique section and the expanded metal inserts are pressed to suit. These features make it our most popular floor design.



Drying floor with timber air duct



High level fan room

Raised internal fan rooms and doorway infill boards can be incorporated to complete the Challow system.



Doorway infill boards

A full installation service is available if required. Challow do not use sub-contractors to install their products but use highly skilled and experienced installation engineers that are directly employed by the company. They work quickly and efficiently to ensure a consistent high standard of finish.



Challow A1 floor plate design



Challow A2 floor plate design



CHALLOW AGRICULTURAL STRUCTURES

The Challow range of **agricultural** and **horticultural buildings** provides long lasting, cost effective and versatile solutions for both general storage and animal housing.



The Challow range of agricultural and horticultural buildings provides long lasting, cost effective and versatile solutions for both general storage and animal housing.

These timber frame structures have either a portal, monopitch or propped

span frame, in a range of spans to suit particular needs, all manufactured from preservative pressure treated timber.

The buildings have a variety of external cladding design options including preservative treated open boarding, closed

boarding, shiplap boarding or box profile steel sheeting.

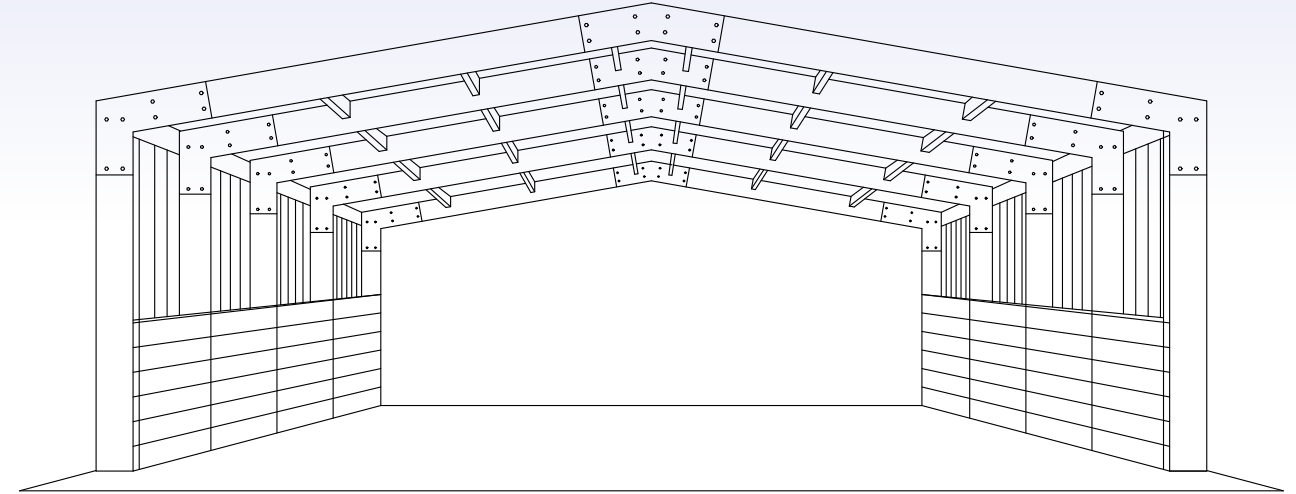
Preservative treated timber stock walling provides a safe and natural, high performance lining for the interior of the buildings which provide light, well ventilated and healthy environments for livestock.

The low pitch angle of the roof pitches keeps the ridge height on the buildings relatively low and reduces any impact of the structure on the landscape.

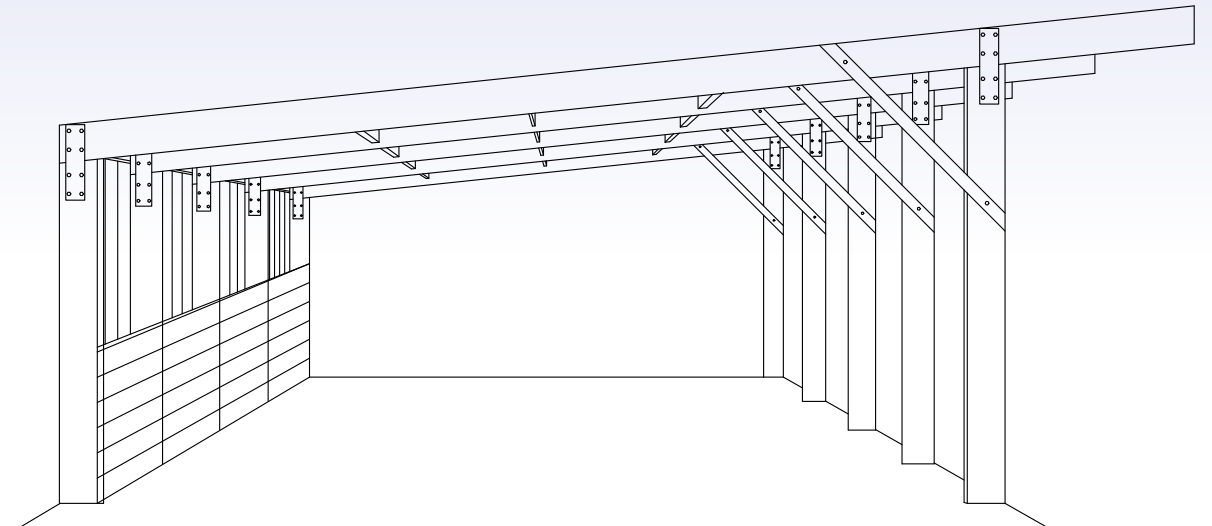


DESIGN OPTIONS

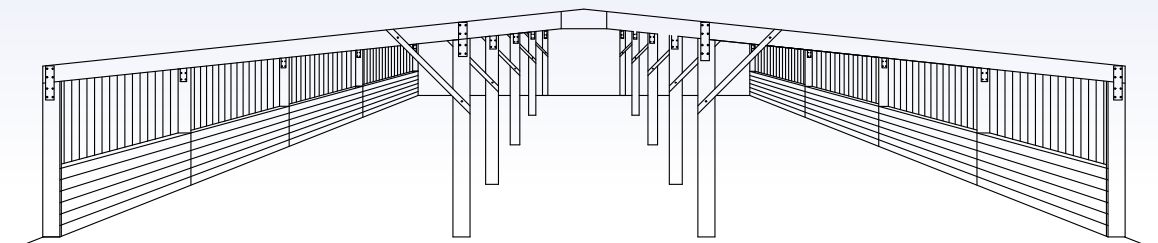
Portal Frame



Monopitch Frame



Propped Span Frame





CHALLOW GOLF DRIVING RANGES

Our Challow **golf driving range buildings** are expertly constructed with quality timbers to give a natural and beautiful environment for your golfing business.



Photo above:
Monopitch timber framed structure with an oversail feature at the front.



The range of Challow golf driving range buildings can accommodate any requirement for this ever growing sport practice facility.

The buildings are generally designed as a monopitch timber framed structure, constructed from large sections of graded and pressure preservative treated

timbers, with an oversail feature at the front.

Dimensions and building angles can be varied to suit particular needs.

The buildings are completed externally with pressure treated horizontal shiplap boarding to a height of 1.22m with chevron boarding up to the roof.

Other cladding design options are available.

The span of the driving range can vary from 4.0m - 4.88m, with an upper oversail of up to 2.0m. The height at the rear of the range is normally 3.1m rising at 10° pitch across the span (giving ample clear internal height at the actual driving position).

Standard driving range buildings are available with 6.0m and 7.0m bays, each divided to provide two driving points. Longer buildings usually incorporate two symmetrical kicks or kicks on every bay to form an arched range - both enhance the appearance of the building and balance the actual driving distance.

Timber bay dividers are 1.25m high, clad both sides with TGV boarding complete with top capping. Coloured netted bay dividers available as an alternative. If a tuition bay is to be incorporated, a full height divider with personnel door can be accommodated.

The roof design is a box profile 'Plastisol' coated steel sheeting with shadowline type bargeboards and PVC guttering and downpipe systems.

Optional lean-to buildings can be incorporated into the building structure to securely house facility equipment.

Bench seating constructed from pressure treated timbers can also be incorporated into the design.



LINGWARD

LINGWARD CROP DRYING AND STORAGE PRODUCTS



The Lingward range of **crop drying** and **storage products** offers a flexible and cost effective solution to the farming industry.

A composite hard and softwood Lingward floor fitted with a Lingward main air duct.



Lingward drying floor and main air duct for 3.66m storage.



Vegetable store with ventilation and refrigeration fitted to a Lingward main air duct and floor.



View of a Lingward composite drying floor from the main air duct

For over 25 years the Lingward range has offered a flexible alternative of crop drying and storage product within the farming industry.

We supply and install a wide range of products to cater for almost any crop drying and storage need.

Our bespoke timber products can be designed to interact seamlessly with any new or existing ventilation or refrigeration set up.

Suction wall for recirculation and ventilation in a box store.

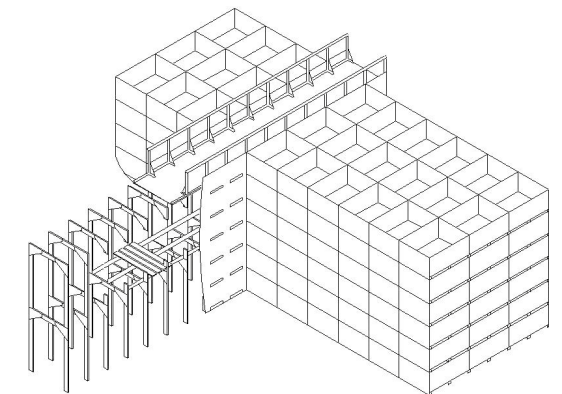


Illustration of a Letterbox duct



MANUFACTURING

Severn Valley Woodworks work in collaboration with a number of key partners and customers to provide a bespoke manufacturing service.

These are relationships that have been built up over many years based on confidentiality, integrity and the knowledge, skill, and expertise that Severn Valley Woodworks can offer.



SEVERN VALLEY WOODWORKS

SVW TIMBER FRAMED BUILDINGS



Severn Valley Woodworks manufactures a wide and varied range of timber frame buildings, these include traditional homes, eco-builds, cart sheds and garages, all produced from a complete range of timber materials, Softwood, Oak, Douglas fir, I beams through to Glulam beams.

We work closely with an independent design company and several key customers who design and bring the building to a manufacturing point, we then produce the components and draw all the building materials together.

Considerable investment in plant and machinery has been made to our production capability which includes the Hundegger K2 milling machine. This machine operates using industry leading software from which all the building CAD design is created.

Each bespoke component is manufactured using the K2's extensive design features from drilling, notching, morticing and tenoning. The finished components are then delivered to site where the customer can then begin the build.

Bulk Manufacturing

Many customers have approached Severn Valley looking for an answer to their manufacturing needs following recommendation from others. To complement the expertise and experience of the workforce, Severn Valley has also invested heavily in its plant and machinery to enable it to offer a one stop shop to a variety of customers operating in a vast array of sectors.

Plant Display Stands

We work in partnership with the largest supplier of plant display stands in the UK. Together we produce stands for garden centres and garden nurseries that are robust and adaptable to provide both versatile displays and safe working areas. The display stands we manufacture come in a range of standard designs and sizes created by our customer to suit their specific requirements. All are manufactured from Softwood pressure treated timber to give a long and low maintenance service life.

Walling Systems

Pressure treated timber can be used to create natural yet very durable engineered walling systems. The lightweight interlocking crib components form a series of open cell modules, which are then filled with stone to create the mass required to counteract the earth pressures and surcharge loadings. These structures are used in a wide range of civil engineering projects.



Image supplied by Touchwood Homes.



Image supplied by Five Oak Projects.



Image supplied by Severn Valley Woodworks.



Image supplied by Five Oak Projects.



Image supplied by Touchwood Homes.



Image supplied by The Classic Barn Co.



HUTTON GARDEN & LANDSCAPING PRODUCTS



The HUTTON range of garden and landscaping products comprises a wide choice of furniture as well as a diverse selection of garden structures, including planters, bird tables, and a robust range of fence and trellis panels.

Our products are designed not only to look good but to stand the test of time.

They are manufactured in our own UK factory, using timber sourced from approved suppliers and sustainable sources; most of our products are FSC® certified as shown by the logo.

The joinery standards used in the HUTTON range are second to none, and most HUTTON timber products are TANALITH

pressure treated with the latest generation wood preservatives to protect against decay and insect attack, ensuring a long and low maintenance service life. This means we can offer a 15 year TREAT-RIGHT performance warranty* on our HUTTON products.

* PLEASE REFER TO PAGE 19 FOR WARRANTY DETAILS.

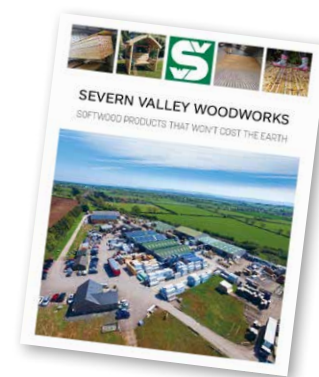
PLEASE NOTE
To minimise twisting and warping all HUTTON garden furniture should only be used on firm level ground. Softwood is a natural material and can be prone to twisting and splitting during periods of wet or hot climatic conditions.



SUPPORT FOR OUR HUTTON STOCKISTS



As a HUTTON Garden Products stockist you are welcome to call or email (8am to 5pm weekdays) for support advice: Telephone **01452 762089** Email sales@hutton-ltd.co.uk or visit www.svw2000.co.uk/supporting-our-stockists



PRODUCT GUIDE/CORPORATE BROCHURE

Softwood Products from Severn Valley Woodworks.

First established in 1970, Severn Valley Woodworks is today recognised as one of the leading suppliers of quality timber and timber products in the UK.

This product brochure gives you all the information that you would need on our softwood products:

- Machined Softwood
- Anti-slip Deck Boards
- Buildings
- Bulk Manufacturing
- Challow Crop Storage
- Challow Agricultural Structures
- Challow Golf Driving Range
- Lingward Crop Drying and Storage
- Hutton Garden Products

as well as information on our timber treatment and our 15 year TREAT-RIGHT performance warranty.

A5 HUTTON CONSUMER LEAFLET

A handy A3 to A5 folded guide of our core HUTTON garden and landscaping product range.

Perfect for customers to pick up in store.



BANNERS

Our eye catching point of sale banners are available to display at appropriate areas within your business.

POINT OF SALE BOARDS

Most of our products now have a point of sale board available for you to display. Each board shows the product in a lifestyle setting and gives customers key information about the product.

Just let us know which product boards you require.



PRODUCT SWING TAGS

Use our weather-proof swing tags to display essential information and benefits of our products. Available for our Furniture and Bird Ranges.

Attach one to each of our Hutton softwood products and give your customers the confidence to buy.

TREAT-RIGHT WARRANTY

The use of latest generation TANALITH wood preservative, together with the quality timber species we use and our product procedures, gives us the confidence to offer a 15 year TREAT-RIGHT performance warranty on our full range of softwood Hutton Garden Products.



GARDEN FURNITURE

Hutton hand-crafted furniture combines beautiful styling with extremely high standards of manufacture and our ranges offer products suitable for large spaces or compact garden areas.

All our garden furniture products are FSC® certified and come with a 15 year TREAT-RIGHT performance warranty for your peace of mind.



A DEAN COMPANION SEAT **DCS**
H 1020mm | W 1930mm | D 775mm



B DEAN CHAIR **DC**
H 1020mm | W 760mm | D 775mm



C



D



E



F

C DEAN 4FT BENCH **D2SB**
H 1020mm | W 1350mm | D 775mm

D DEAN 6FT BENCH **D3SB**
H 1020mm | W 1900mm | D 775mm

E COTSWOLD 5FT BENCH **COT-5**
H 1000mm | W 1520mm | D 670mm

F DEAN RECTANGULAR DINING TABLE **DRPT**
H 750mm | W 1600mm | D 760mm



PICNIC TABLES

COMMERCIAL GRADE ex 50mm
Commercial grade - ex 50mm joinery grade, pressure treated redwood.

HEAVY DUTY ex 38mm
Heavy duty - ex 38mm joinery grade, pressure treated redwood.



GOOD TO KNOW

The Large Rectangular Picnic Table features fold up seats for convenience.

COMMERCIAL GRADE
ex 50mm



COMMERCIAL GRADE
ex 50mm

GOOD TO KNOW

Grooves in the table top underside help to prevent surface tension for longer good looks!



A COMMERCIAL RECTANGULAR PICNIC TABLE **LRAF**

Table Top 1795 x 680mm
H 750mm | W 1795mm | D 1500mm

This commercial grade table features fold up seats for convenience (see image above).



EX 32mm
timber

B DARTMOOR SQUARE PICNIC TABLE **DART**

Table Top 1320 x 1320mm
H 750mm | W 2140mm | D 2140mm

C ECONOMY PICNIC TABLE **EPT**

Table Top 1500 x 665mm
H 750mm | W 1500mm | D 1500mm



D RECTANGULAR PICNIC TABLE **WYE**
 Table Top 1795 x 680mm
 H 750mm | W 1795mm | D 1500mm

E ASHBY PICNIC TABLE **ASHBY**
 Table Top 1180 x 680mm
 H 750mm | W 1180mm | D 1530mm

F MELROSE DINING SET **DSM**
 Table H 790mm | Table Top 1795 x 820mm
 Bench H 550mm | W 1795mm | D 400mm

G LARGE CIRCULAR PICNIC TABLE **LCPT**
 Table Top Diameter 1320mm
 H 750mm | W 2180mm | D 2180mm



H SUPPORTED ROUND PICNIC TABLE **SRPT**

Table Top Diameter 1100mm
H 750mm | W 1950mm | D 1950mm



I SIX SEATER ROUND PICNIC TABLE **SSR**

Table Top Diameter 1100mm
H 750mm | W 1600mm | D 1600mm



J CHILDREN'S ROUND PICNIC TABLE **CRPT**

Table Top Diameter 620mm
H 540mm | W 1200mm | D 1200mm



GARDEN STRUCTURES

Strong and robust structures to create a garden feature or shelter.

FSC® certified, TANALITH pressure treated timbers with a 15 year TREAT-RIGHT performance warranty.



A HEREFORDSHIRE ARBOUR **HA**
H 1900mm | W 1800mm | D 1020mm



B NORTHWOOD ARBOUR **NA**
H 2250mm | W 1580mm | D 895mm

C TRIANGULAR CORNER ARBOUR **TCA**
H 2000mm | W 1200mm | D 1200mm



D PURLEY SHELTER **PURLEY**
H 2300mm | W 2300mm | D 1300mm



E AVON GARDEN ARCH **AVO**
 H 2400mm | W 1500mm | D 740mm
 Height of arch includes 400mm for inserting into ground.



F COTSWOLD ARCH **COT-A**
 H 2400mm | W 1795mm | D 930mm
 Height of arch includes 400mm for inserting into ground.



A PENT SHED **PENT75**
 H 2055mm | W 2133mm | D 1524mm

Please note:
 All sheds come complete with perspex window.
 The treatment is not intended to perform as a waterproofing agent. A water repellent coating is necessary on all sheds.
 See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.



SHEDS & LOG STORES

Manufactured from FSC® certified timber, pressure treated with TANALITH wood preservative giving a 15 year TREAT-RIGHT performance warranty.





B APEX SHEDS
APEX64 H 2100mm | W 1220mm | D 1825mm
APEX86 H 2100mm | W 1825mm | D 2430mm (not shown)
APEX108 H 2100mm | W 2430mm | D 3020mm (not shown)

Please note:
 All sheds come complete with perspex window.
 The treatment is not intended to perform as a waterproofing agent.
 A water repellent coating is necessary on all sheds.
 See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.



Robust handle and locking mechanism **Narrow perspex window** **Full length door security hinge**



C SECURITY APEX SHED **SAS86**
 H 2100mm | W 1825mm | D 2430mm

Please note:
 All sheds come complete with perspex window.
 The treatment is not intended to perform as a waterproofing agent.
 A water repellent coating is necessary on all sheds.
 See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.



D ENCLOSED LOG STORE **AH-LS**
H 1270mm | W 1265mm | D 700mm

E ENCLOSED LOG STORE - LARGE **AH-LSL**
H 1540mm | W 1850mm | D 775mm

F TRIANGULAR LOG STORE **TLS**
H 1790mm | W 1520mm | D 680mm



PLANTERS

FSC® certified, TANALITH pressure treated timbers with a 15 year TREAT-RIGHT performance warranty.



MADE IN
BRITAIN



A SMALL TRELLIS PLANTER **STP**
H 1525mm | W 725mm | D 430mm



B TRELLIS PLANTER **HTP**
H 1300mm | W 1000mm | D 440mm

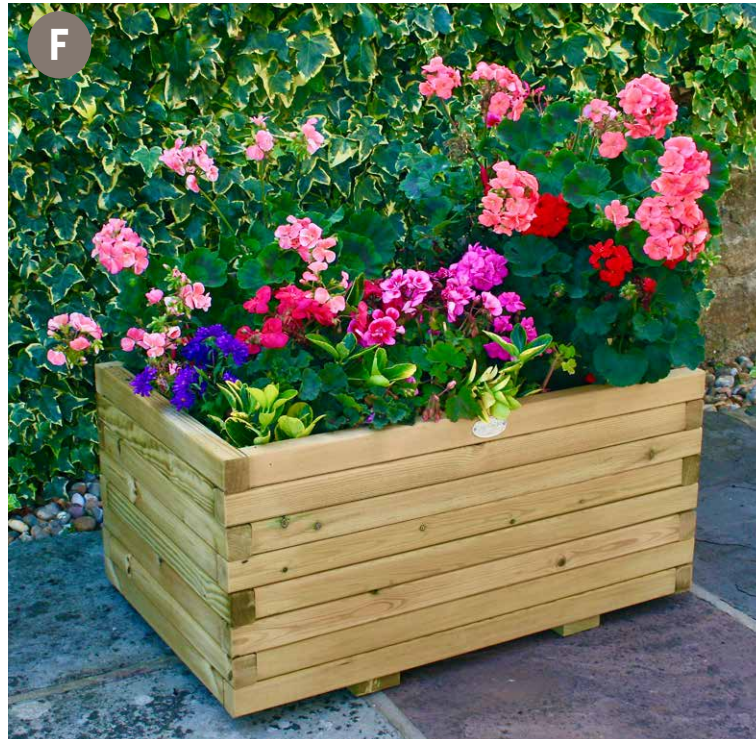


C WINDERMERE PLANTER BENCH **WIN**
H 560mm | W 1280mm | D 500mm

D LARGE HEXAGONAL PLANTER **LHP**
H 305mm | W 590mm | D 520mm



E LARGE SQUARE PLANTER **LSP**
H 390mm | W 500mm | D 500mm



F LARGE RECTANGULAR PLANTER **LRP**
H 365mm | W 800mm | D 590mm

G DEEP 1M PLANTER **DPI**
H 355mm | W 1015mm | D 385mm

H PLANTER ON LEGS **L1000**
H 370mm | W 1015mm | D 330mm

Please note:
Items DPI and
L1000 are
made from
non-pressure
treated timbers.



HUTTON
**GROW
YOUR OWN**

Manufactured from 38mm softwood, the Hutton raised bed kit uses a slot down construction for ease of assembly.

The timbers are treated to Use Class 4 for ground contact and come with a 15 year TREAT-RIGHT performance warranty.



A UTILITY TABLE **UTIL**
H 1200mm | W 1000mm | D 460mm



B LARGE RAISED BED KIT **RBK1**
H 220mm | W 1195mm | D 1195mm

C RAISED VEGETABLE PLANTER **RVP**
H 760mm | W 1200mm | D 600mm



BIRD CARE



Hutton hand-crafted premium bird care range is made from FSC® certified TANALITH pressure treated timbers and come with the 15 year TREAT-RIGHT performance warranty.

The Hutton traditional range of bird care products are FSC® certified European softwood timbers and come with a preservative dip treatment.



A EPSOM BIRD TABLE WITH FEEDER **EPSOM**
H 1590mm | W 400mm | D 340mm
Base 800 x 800mm



B DOVECOTE **DOVECOTE**
H 2000mm | W 550mm | D 550mm
Base 800 x 800mm



Bird Care
**PREMIUM
RANGE**

C HENLEY BIRD TABLE **HENLEY**
H 1720mm | W 380mm | D 380mm
Base 800 x 800 mm



Bird Care
**PREMIUM
RANGE**

D WINDSOR BIRD TABLE **WINDSOR**
H 1770mm | W 570mm | D 470mm
Base 800 x 800 mm



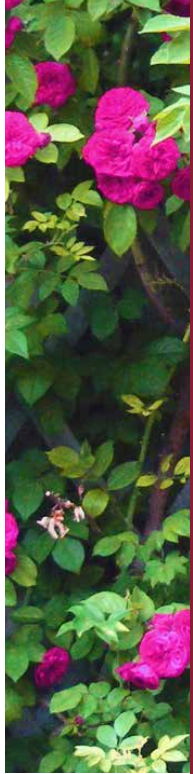
Bird Care
**TRADITIONAL
RANGE**

E GLOUCESTERSHIRE BIRD HOUSE **GBH**
H 1470mm | W 530mm | D 530mm
Base 530 x 530mm



Bird Care
**TRADITIONAL
RANGE**

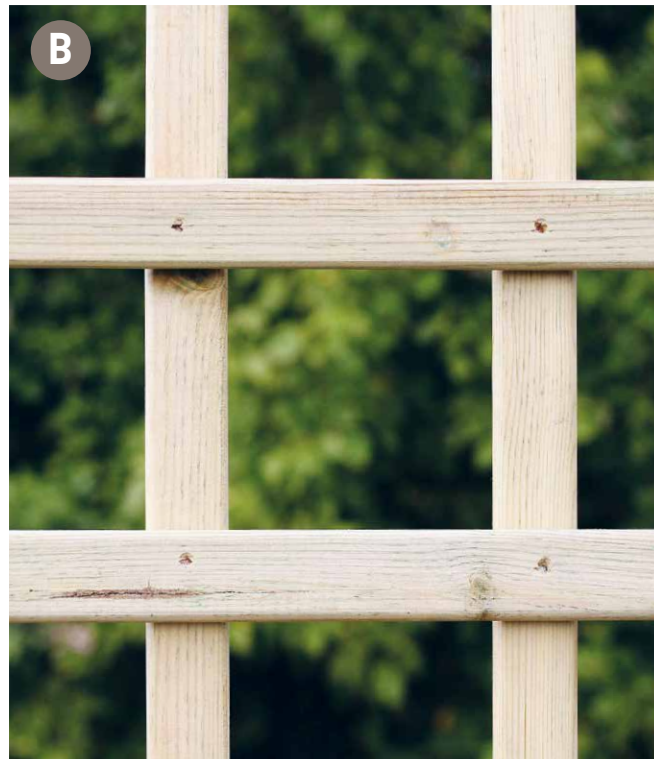
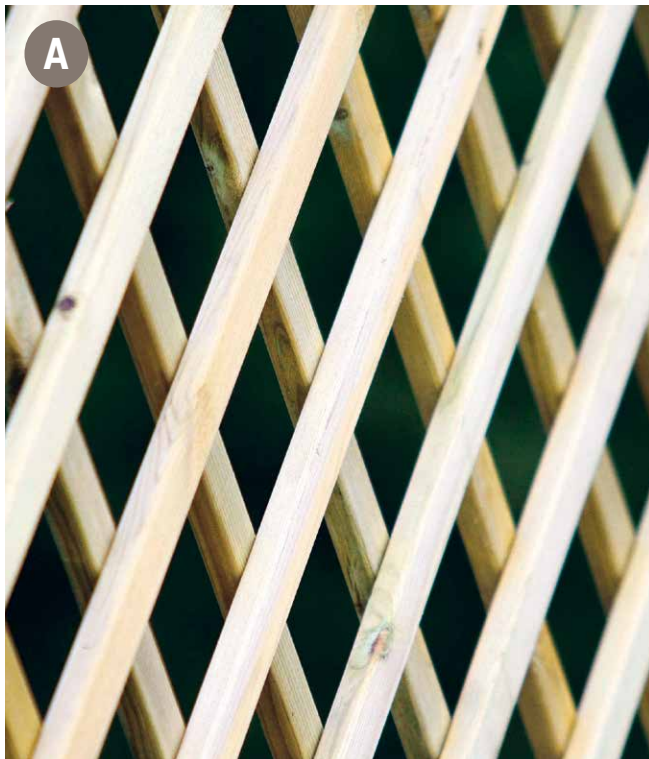
F RAGLAN BIRD TABLE WITH FEEDER **RBTF**
H 1300mm | W 595mm | D 595mm
Base 600 x 600mm



TRELLIS, FENCING & GATES

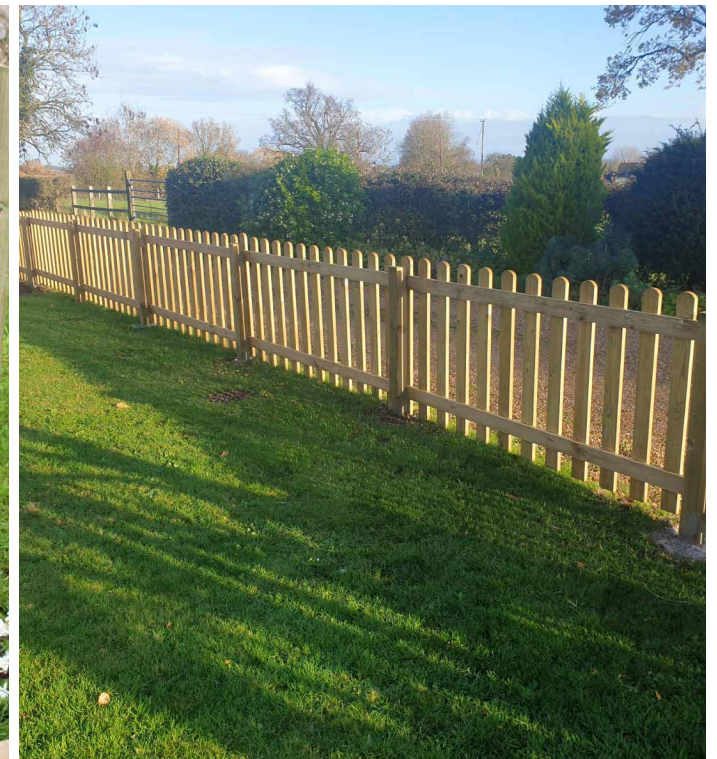
Handmade in our own UK factories and TANALITH pressure treated for a long and low maintenance service life.

All our trellis and fence panels can be combined. All trellis battens are machined with four eased edges and pressure treated.



A DIAMOND TRELLIS PANEL **DTP**
Battens/Framing 35 x 18mm | Spacing 100mm
Sizes: 6' x 3' 6' x 2' 6' x 1'

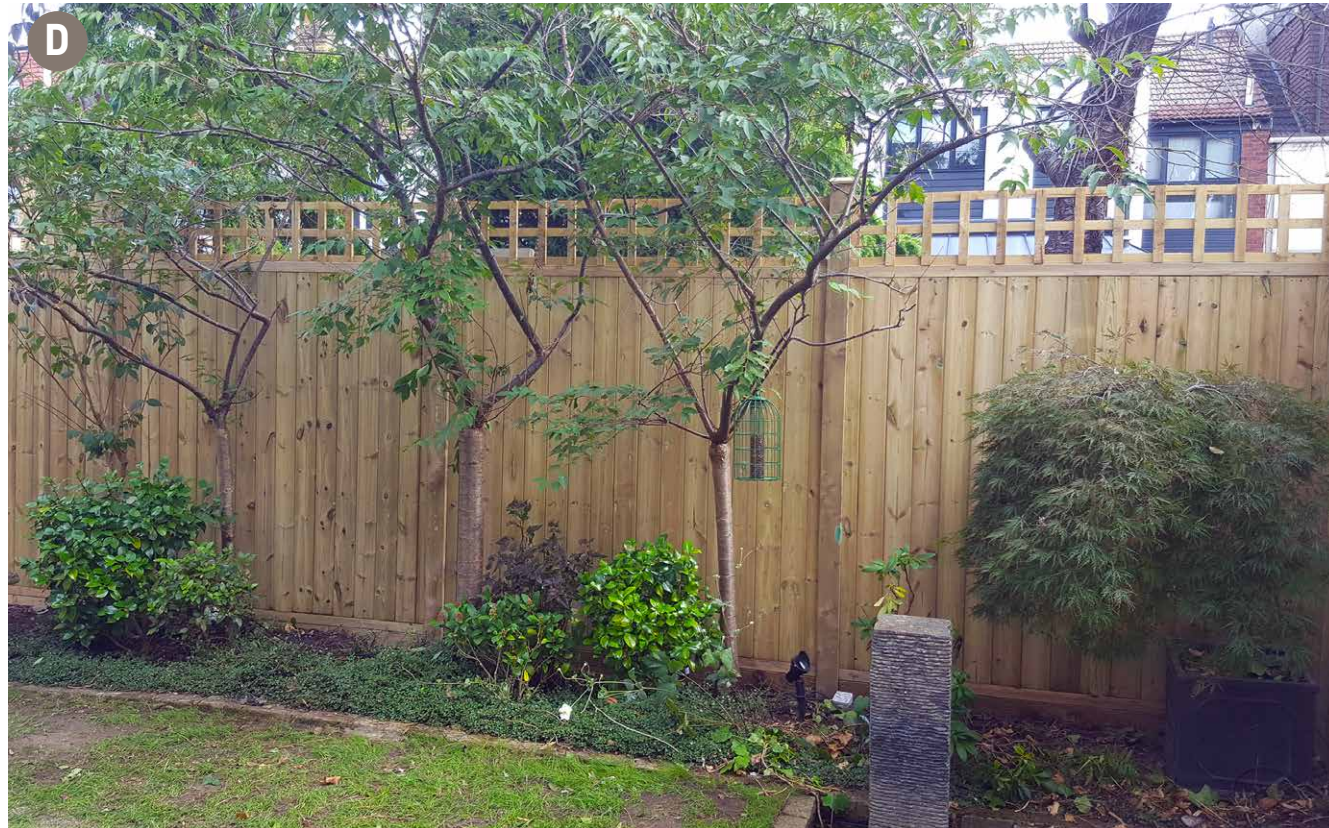
B SQUARE TRELLIS PANEL **STP**
Battens/Framing 35 x 18mm | Spacing 100mm
Sizes: 6' x 6' 6' x 5' 6' x 4' 6' x 3' 6' x 2' 6' x 1'



C PICKET FENCE PANEL **600PF** (not shown)
H 600mm | W 1795mm

PICKET FENCE PANEL **900PF**
H 900mm | W 1795mm

PICKET FENCE PANEL **1200PF** (not shown)
H 1200mm | W 1795mm



D DELUXE V JOINT TONGUE & GROOVE PANEL TGP
 Top & Bottom Rails 95 x 45mm | Intermediate Battens 45 x 28mm | TGV Boards 120 x 14mm
 Sizes: 6' x 6' 6' x 5' 6' x 4' 6' x 3'

Please note:
 TGP panels are
 manufactured
 using stainless
 steel fixings.



E PALE GATE 900PG H 900mm | W 900mm
PALE GATE 1200PG H 1200mm | W 900mm (not shown)
PALE GATE 1800PG H 1800mm | W 900mm (inset bottom right)



F CURVED TOP GATE **CTG**
H 1830mm | W 915mm | D 60mm



Please note:
Ironmongery not included.



G HIGHGROVE GATE **HIGH**
H 1830mm | W 915mm | D 45mm



Please note:
Ironmongery not included.



ANIMAL HOUSING

Hutton animal housing products are all produced from FSC® certified timbers and because they are TANALITH pressure treated they come with the 15 year TREAT-RIGHT performance warranty.



POULTRY HOUSING



A DUCK HOUSE **DGH**
H 1480mm | W 900mm | D 1230mm

Please note:
Treatment is not intended to perform as a waterproofing agent.
A water repellent coating is necessary on all animal housing products.
See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.



B CHICKEN HOUSE **CHS**
H 1360mm | W 1630mm | D 1035mm

Please note:
Treatment is not intended to perform as a waterproofing agent.
A water repellent coating is necessary on all animal housing products.
See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.



C STARTER COOP - SMALL **SCS**
H 840mm | W 1330mm | D 585mm

D STARTER COOP - LARGE **SCL**
H 630mm | W 1930mm | D 900mm

Please note:
Treatment is not intended to perform as a waterproofing agent. A water repellent coating is necessary on all animal housing products.
See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.



E RABBIT HUTCH WITH RUN **RHWR**
H 1230mm | W 1800mm | D 600mm

F ARK SMALLHOLDER - RAISED **ASHR**
H 1600mm | W 2580mm | D 1480mm

Please note:
Treatment is not intended to perform as a waterproofing agent. A water repellent coating is necessary on all animal housing products.
See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.

DOG KENNELS



G PENT DOG KENNEL **PDK**
H 900mm | W 1280mm | D 1030mm

H KENNEL WITH RUN **KWR**
H 1760mm | W 3000mm | D 1330mm

Please note:
Treatment is not intended to perform as a waterproofing agent. A water repellent coating is necessary on all animal housing products.
See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.



I DOG KENNEL **DKS**
H 1180mm | W 1050mm | D 1300mm

Please note:
Treatment is not intended to perform as a waterproofing agent. A water repellent coating is necessary on all animal housing products.
See Product Care on page 74 for tips on getting the best out of your softwood treated timbers.

PRODUCT CARE

All Hutton products, where appropriate, come with easy to follow instructions. Please take time to read these carefully before assembling.

Hutton products are built to last with high quality timber to refined designs. Joinery standards are second to none with professional carpenters using pressure treated softwood that offers long-lasting protection against wood decay and insect attack.

Although the TANALITH wood preservative used in the pressure treatment process is of the highest quality, it doesn't protect timber from the effects of weather.

Without additional protection UV rays from the sun will weather timber changing the colour to silvery grey. Moisture will negatively affect the lifespan and performance of a timber product, so it's essential to add a high quality protective water-repellent coating to your Hutton product.

Here are our tips and advice for getting the best out of your product.

Softwood is a natural product that can twist or warp through changes in climatic conditions. To minimise this, Hutton products should always be sited on firm and level ground that is away from areas where water collects.

During the pressure treatment process, some grain may be raised. If desired this can be removed with a little light sanding.

Green marking may become visible as salt leaves the timber whilst it dries following pressure treatment. It will fade over time and does not affect the

performance of the product. Remove any of this solid salt residue with a wire brush or light sanding prior to painting. A micro-porous (breathable) coating will allow any further moisture to evaporate out through the paint.

Changes in the weather may cause fixings to loosen but these can be tightened up as appropriate.

Softwood may at times develop cracks in the surface called 'shakes'. These are a natural occurrence and can be prevalent during changes in temperature and humidity as the timber expands and contracts. Please note that this will not affect the performance or durability of your product. If desired, any 'shakes' can be rectified by applying a proprietary wood glue making sure to follow the manufacturer's instructions at all times. Once dry this can be sanded to a smooth finish. Application of a high quality protective water-repellent coating can reduce cracking by stopping moisture penetrating into the timber, one of the causes of this natural process in timber products.

Over time the colour of your Hutton product will gradually weather, first to a honey brown and then to a silver grey. This does not indicate any loss of preservative protection. To keep the original colour of your timber you will need to apply a clear wood paint, oil, or stain, that has UV blockers to stop the greying process.



A quality wood paint or oil can be applied to your product to provide protection and colour. Garden designs can benefit from a coloured timber product whether it be a bench, arch, arbour or building, complimenting planting and adding year-round colour. Apply in dry weather and follow the manufacturer's full recommendations.

Some staining can occur on paint coatings as tannins and/or sap/resin come out of the new timber. This is a natural process but a stain-blocking primer and/or knotting agent can be applied prior to painting to minimise potential staining.

Pressure treated products can be painted with a high-quality wood treatment as long as the moisture content is below 18%. Always check with the manufacturer as some treatments can cause the timber to warp or split if it hasn't fully dried.

Sheds are pressure treated but will need additional protection from the weather and in particular, moisture penetration. Apply a high-quality water-repellent paint or oil to help seal the shed, making sure that joints and fixings such as nails and screws, are well covered. A good microporous coating will allow any internal moisture to evaporate out through the external coating.

When applying a wood paint, oil, or stain, pay particular attention to horizontal surfaces and areas that can collect water.

Coatings will degrade quickest on a horizontal plane with cheaper products wearing faster. Vertical surfaces can last for years before a maintenance coat is required.

Maintain your timber product on an annual basis, or sooner if required. Clean paint coatings with soapy water and apply a maintenance coat when required. The better the quality the more years it will be before a maintenance coat is needed. Untreated timber products should be cleaned with soapy water or a wood cleaner.

In the unlikely event a product is faulty or damaged upon delivery, any issue must be advised within a reasonable period. The definition of reasonable depends on the product and how obvious the fault is, however, even with more complex items you should work on the basis that this is no more than three to four weeks from receipt. This does not affect your statutory rights.

Whilst your delivery driver is present ensure that you check your shipment before signing the delivery receipt, as notifications of damages or shortages should be noted on the signed proof of delivery.

To view our tutorial videos on product maintenance, please visit www.svv2000.co.uk/you-tube-videos

WOOD FINISHES

Painting your Hutton timber product with a good quality wood paint or stain will add protection from the weather and enhance its beauty for many years to come.

Easily inject some colour into your garden that will last all year round, brightening up the winter months.

Create statement pieces and add personality to your garden design.

Colours can complement planting or co-ordinate with your interior design.

Alternatively, use a wood tone or apply a clear wood paint with UV blockers to retain the natural look of your timber product.



Quality wood finishes for indoor or outdoor use

Eco friendly - water-based product with minimal VOC (Volatile Organic Compounds) and virtually no odour

Transparent, opaque and semi opaque paint colours

Visible grain with a delicate and beautiful satin finish

Long-lasting UV protection

Rich & strong architectural grade colours



TRIANGULAR CORNER ARBOUR **Parlyte Green** with **Bath Cream** seat
 HEREFORDSHIRE ARBOUR **Peregrine Blue** with **Bath Cream** fascias
 SMALL TRELIS PLANTER **Green Hairstreak**
 Location: The Bishop's Palace, Somerset
 Photographer: Holly Wlaznik
 Stylist: Holly Phillips

www.thorndown.co.uk



www.svw2000.co.uk



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